

Date: Thursday, 11/29/2007 11:04:24 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MOUNTING CHANNEL		
Job Number	: 36028					
Estimate Number	: 10605					
P.O. Number	: N/A		Part Number	: D2585		
This Issue	: 11/29/2007	S.O. No. : N/A	Drawing Number	: D2585 REV B		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: B		
Previous Run	: 33487		Material	: N/A		
Written By	: JH		Due Date	: 12/12/2007 Qty: 100 Um: Each		
Checked & Approved By	: JH 11/29					
Comment	: Est. D 04.02.16 Reformat; Add Receiving Step KJ/RF Est. C 06.07.21 waterjet EC					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S14GA	304SS .080 2.2176
		Comment: Qty.: 0.0168 sf(s)/Unit Total : 1.6800 sf(s) 304SS .080 batch: 105112 B07-12-6
2.0	WATER JET	FLOW WATER JET B07-12-6
		Comment: FLOW WATER JET 1-Cut as per Dwg D2585 Dwg Rev: B Prog Rev: B
		2-Deburr if necessary
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE B07-12-6
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK QSP019 6/12/11 counter 132
		Comment: SECOND CHECK
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 6/12/11 132 B
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  D Date: 01/02/19  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 11/29/2007 11:04:25 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING CHANNEL

Job Number: 36028

Part Number: D2585

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2585

SB 02/12/18 (132)

7.0 QC5

INSPECT WORK TO CURRENT STEP

Qsp019



coconuts

02/12/18 (132)

Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST37

FINAL INSPECTION/W/O RELEASE

JK 02/12/18 (132)

(132)

(132)

Comment: FINAL INSPECTION/W/O RELEASE

02/12/18

Job Completion



2007/12/18  
U

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	36028
Description: Mounting Channel	Part Number:	D2585
Inspection Dwg: D2585      Rev: B		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	RB
Date:	07-17-6

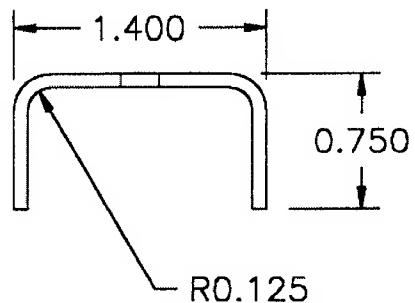
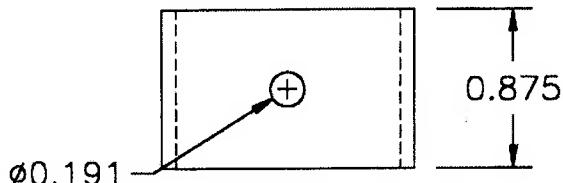
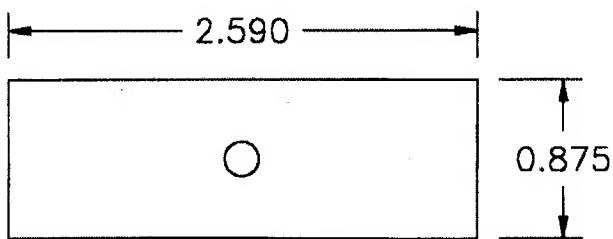
Audited by:	<i>[Signature]</i>
Date:	07/12/11

<b>Prototype Approval:</b>	N/A
<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	06.08.29	New Issue	KJ/JLM	SJL

**DART**

DESIGN <i>BW</i>	DRAWN BY <i>BW</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA		
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO.	D2585	REV. B
DATE 96:07:11	TITLE MOUNTING CHANNEL			SHEET 1 OF 1 SCALE 1:1
B	97:03:14	ADD FLAT PATTERN		

**RELEASED**  
97/03/14 DSFLAT PATTERN

MATERIAL: 304/316 SS, 14 GAUGE (0.078)

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 36028